

MARK-3[®]

Pump Specification

SPECIFICATION DOCUMENT

Pump Performance and Rating

The pump/engine shall provide the following pump performance from 5 foot draft under standard NFPA conditions: 78 GPM @ 100 PSI, 65 GPM @ 150 PSI, 58 GPM @ 175 PSI and 38 GPM @ 250 PSI.

The pump shall provide a maximum pressure of 380 PSI and a maximum flow of 98 GPM. It shall be capable of operating to a maximum pressure of 600 PSI and be capable of passing a hydrostatic test of 500 PSI for 10 minutes per NFPA 1906 – NO EXCEPTIONS.

Pump Suction/Discharge Ports

The pump intake shall be a 2" Male NPSH hose thread and be an integral part of the pump intake cover. The pump discharge shall be a 1-1/2" Male NPSH hose thread and shall be an integral part of the pump body. The pump intake and discharge threads shall be in locations where applicable hose thread adapters can be installed without interference. Both the intake and discharge of the unit shall be supplied with protective thread caps that secure to the unit to prevent loss.

Pump

The pump shall be a 4-stage direct drive centrifugal pump with the pump body, diffusers, and impellers made of an anodized corrosive resistant aluminum. The impeller must be aluminum to match the pump body and diffusers in order to prevent galvanic corrosion from taking place between pump components – NO EXCEPTIONS. The impellers shall be 3.67 inches in diameter.

The pump shaft shall be stainless steel and supported by two maintenance free bearings – NO EXCEPTIONS. One bearing shall be a sealed roller bearing located outside the pump body and one a bushing located within the pump intake cover. The pump drive shaft shall be separate yet in-line with the engine drive shaft and coupled to the engine through means of a coupler disc which shall also function as a dampening system between the pump and the engine. In addition, the pump seal shall be a mechanical rotary seal, shall be externally pressurized and shall incorporate a blister-resistant carbon seal face, silicon carbide seat, and fully integrated drive bushing – NO EXCEPTIONS.

The complete pump end shall be coupled to the engine through the means of a quick release clamp capable of being removed by hand and without any additional tools – NO EXCEPTIONS. The quick release clamp system shall allow for the entire pump assembly, pump body with all its internal and external components, to be removable and capable of being service at a location away from the engine. It shall also allow for the swapping out of the same or different performance pump assemblies within a minute's time – NO EXCEPTIONS.

A 1-1/2 NPSH priming port shall be located on the top side of the pump near the intake cover.

The pump shall be painted red.

Engine

The engine shall be a 2-cycle, air-cooled, single cylinder 10 HP engine and shall be produced by the same manufacturer as the pump— NO EXCEPTIONS. The engine shall have a 2.44 bore, 2.40 inches of stroke, and a displacement of 11.29 cubic inches. It shall be capable of running on any commercially available unleaded gasoline (up to 10% ethanol) at a 50 :1 gas to oil mixture. It shall be capable of operating on any oil typically used with 2-stroke engines and shall be provided with a recoil start. The engine shall come with a back-up pulley and rope system starting system should the rewind starter fail – NO EXCEPTIONS. A clear fuel line shall run from the unit's fuel fitting connection to the engine's carburetor so that the operator can visual detect when fuel has reached the carburetor.

The engine shall be protected by a digital over-speed system that shuts the engine off when the pump loses prime.

Tank to Pump Fuel Line

The unit shall offer an optional 5-foot fuel line with priming bulb that meets current US EPA evaporative emissions standard. A male fuel fitting shall be provided on the end that connects to the tank and a female fitting on the end that connects to the pump/engine unit.

Fuel Tank

The unit shall offer an optional fuel tank. The fuel tank must have an integral carry handle, air vent, cap and chain. The tanks fuel line connection must have an integral check valve to prevent fuel from leaking out of the tank when the tank to pump fuel line is disconnected.

Air Intake

The air intake of the engine shall have a cover plate that prevents hot embers from contacting the filter element. The air filter cover plate shall be easy to access and be removable for cleaning or replacing the air filter element. The air filter element must be replaceable.

Mounting Base

The base of the unit shall be powder coated 7/8 inch diameter steel tubing and provide a curved section that can both be used to carry the unit or to tip the pump for draining after the intake and discharge hoses have been removed. The foot print of the base shall fully enclose the width and length of the unit.

The unit shall offer a pump carrying pack option for transporting the unit upon a fire fighter's back. The pumping unit shall attach to the carrying frame by a means of rubber cushioned tube clamps that enable the unit to stay secured to the carrying base even when the unit is placed on the ground for operation. It shall have adjustable nylon straps that enable to unit to fit the various sizes of fire personnel.

The unit shall also offer a mini basin as an option for containing hazardous materials such as fuel and oil that could spill while refueling. The basin shall be made of red vinyl and easily collapse for transporting and storage. The basin shall completely house the pumping unit and have strengthening rods and reinforced corners. The basin shall also contain grommets to allow the basin to be tie-down for greater stability.

Controls

The pump unit shall have the following engine controls: choke lever, shut-off, and throttle lever. The throttle lever shall have positive incremental adjustment to prevent the throttle lever from moving out of the operator's set position.

WATERAX

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To help you stay **#ReadyForWildfires**, we've made a few changes, placing 100% of our focus on manufacturing our core products, portable fire pumps.

To do so, we've established a network of trusted supply and distribution partners that can help us provide *WATERAX* pumps quickly in addition to water-handling equipment and accessories.

For immediate assistance when it comes to pumps and water-handling accessories, please [contact your local dealer](#).

For genuine spare parts, visit our [online store](#).

